

66319B-08A

# Modification Recommended Service Note

Supersedes:  
66319B-08

## 66319B - MOBILE COMMUNICATION DC SOURCE, DUAL-OUTPUT 15V/3A, 12V/1.5A

Serial Numbers: MY43003910 – MY43004590, MY52001110 – MY52001468, SG43003910 – SG43004590

The unit can exhibit power-on self-test errors, auto reboot, blank display, no output, and communication errors.

### Parts Required:

P/N	Description	Qty.
1400-3203	Cable Tie .062-1.25-DIA .14-Wide Nylon	1

### ADMINISTRATIVE INFORMATION

ACTION	x ON SPECIFIED FAILURE	STANDARDS	
CATEGORY:	x AGREEABLE TIME	LABOR:	1.5 Hours
LOCATION	<input type="checkbox"/> CUSTOMER INSTALLABLE	SERVICE:	<input type="checkbox"/> RETURN
CATEGORY:	x ON-SITE ( <i>active On-site contract required</i> )	INVENTORY:	<input type="checkbox"/> SCRAP
	x SERVICE CENTER		<input type="checkbox"/> SEE TEXT
	<input type="checkbox"/> CHANNEL PARTNERS		
AVAILABILITY:	PRODUCT'S SUPPORT LIFE	NO CHARGE AVAILABLE UNTIL:	EOS
	<input type="checkbox"/> Calibration Required	PRODUCT LINE:	SP
	x Calibration NOT Required	AUTHOR:	MJC

### ADDITIONAL INFORMATION:

**Situation:**

Poor crimping of the connectors on a bias cable can cause intermittent communication issues.

A 5 V bias is required by the A2 Interface PCA. There is a cable with a connector that plugs into circuit reference J206 on the A2 PCA that brings that voltage in. The connector on this cable is the issue.

The instrument will exhibit the behavior when the bias voltage drops out of tolerance. Due to improper crimping.

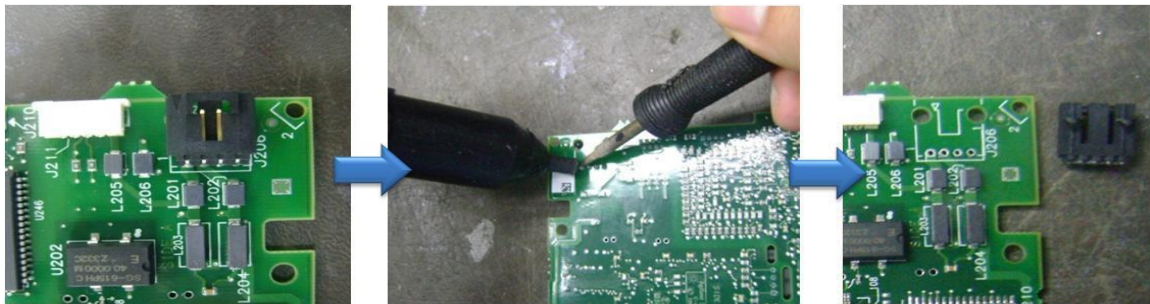
**Solution/Action:**

The solution is to solder the bias cable wires directly to the A2 Interface PCA.

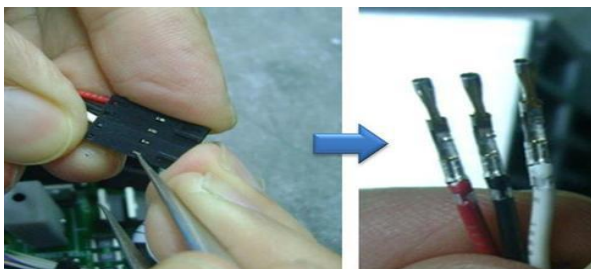
To begin, follow the disassembly procedures to remove the A2 Interface PCA in the service manual located at: <http://literature.cdn.keysight.com/litweb/pdf/5964-8176.pdf>. Note that these procedures should be done in an ESD (Electro Static Discharge) safe area.

Once the A2 Interface PCA is removed:

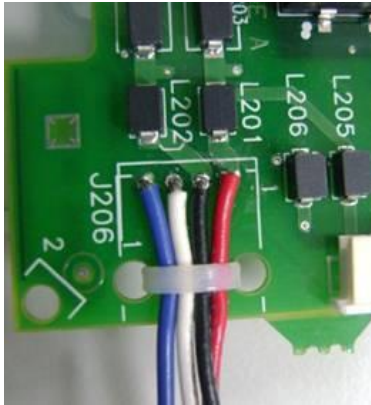
1. Remove the connector at reference J206 (Keysight part number 1252-3695) from the PCA. All 4 pins from the connector must be de-soldered. The photo below illustrates the process:



2. Remove the wires from the housing that mated with the connector at J206.



3. Cut the wires directly below the crimp and strip off some of the insulation (roughly 5 mm).
4. Solder the wires directly to the PCA where the connector was installed. Some 663xx models have three wires (red, black, and white) and some have four wires (red, black, white, and blue). A nylon cable tie is required to support the wires after the modification has been completed. Refer to the photo below for the proper wire order:



5. Reassemble and verify the unit.

**Revision History:**

Date	Service Note Revision	Author	Reason for Change
23 Feb 2012	01	CP	As Published
15 Dec 2015	02	MC	Added new serial numbers